



## **FLORENCE COPPER PROJECT**

# **UNDERGROUND INJECTION CONTROL PERMIT APPLICATION**

**Prepared for:**  
U.S. EPA Region 9  
75 Hawthorne Street (SFD-8-2)  
San Francisco, CA 94105

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FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
MASTER TABLE OF CONTENTS

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**Master Table of Contents**

MASTER TABLE OF CONTENTS .....	i
MASTER LIST OF FIGURES.....	v
MASTER LIST OF TABLES .....	vi
MASTER LIST OF EXHIBITS .....	vi
GLOSSARY .....	vii
ACRONYMS AND ABBREVIATIONS.....	xiv
ATTACHMENT A – AREA OF REVIEW	
A.1. Introduction.....	3
A.2. Background.....	3
A.2.1 Hydraulic Control.....	4
A.2.2 Area of Review.....	4
A.3. Method of AOR Calculation.....	5
A.3.1 MODFLOW Groundwater Flow Equation.....	6
A.3.2 MODFLOW/MT3D Groundwater Model .....	7
A.3.3 MODFLOW/MT3D Simulation Results .....	7
A.3.4 Summary.....	10
A.4. Proposed AOR.....	10
A.5. References .....	11
ATTACHMENT B – MAP OF AREA	
ATTACHMENT C – CORRECTIVE ACTION PLAN & WELL DATA	
C.1 Introduction.....	2
C.2 Well Data.....	2
C.3 Corrective Action.....	2
ATTACHMENT D – MAPS & CROSS SECTIONS OF USDWs	
ATTACHMENT F – MAPS & CROSS-SECTIONS OF GEOLOGIC LITHOLOGY	
ATTACHMENT H – OPERATING DATA	
H.1 Introduction.....	2
H.2 Background.....	2
H.3 Rate and Volume of Fluids to be Injected.....	2
H.4 Average and Maximum Injection Pressure.....	3
H.4.1 Average Injection Pressure.....	3
H.4.2 Maximum Injection Pressure .....	3
H.5 Nature of the Annulus Fluid.....	4
H.5.1 Injection.....	4
H.5.1.1 Pressurized Injection .....	4
H.5.1.2 Injection at Atmospheric Well Head Pressures.....	4

FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
MASTER TABLE OF CONTENTS

---

H.5.2	Recovery .....	4
H.6	Qualitative Analysis of Constituents in Injected Fluid .....	4
H.6.1	Injectate Solution Composition.....	5
H.6.2	Previous Studies .....	5
H.6.3	Forecast Composition of Raffinate.....	6
H.6.4	Forecast Composition of Pre-Stacked PLS .....	6
H.6.5	Estimated Composition of 93 Percent H <sub>2</sub> SO <sub>4</sub> .....	7
H.6.6	Estimated Composition of Make-up Water .....	7

ATTACHMENT I – FORMATION TESTING PROGRAM

I.1	Introduction.....	2
I.2	Background.....	2
I.3	Description of Formation Testing Program Conducted to Date .....	3
I.4	Formation Characterization Data.....	3
I.4.1	Fluid Pressure Data .....	3
I.4.2	Fracture Pressure Data.....	4
I.4.3	Physical and Chemical Characteristics of Formation Fluids.....	4

ATTACHMENT K – INJECTION PROCEDURES

K.1	Introduction.....	2
K.2	ISCR Description.....	2
K.2.1	PTF ISCR Area .....	2
K.2.2	Development of the PTF Well Field Area.....	2
K.2.3	BHP Copper Hydraulic Control Test Facility .....	3
K.3	PTF Injection Procedures .....	3
K.3.1	PTF Facilities and Operations .....	3
K.3.2	Process Flows .....	4
K.3.3	Injectate Solution (Lixiviant) Composition .....	5
K.3.4	PTF Injection Procedures .....	5
K.3.4.1	Pre-Operational Review .....	5
K.3.4.2	Injection System and Monitoring Devices .....	5
K.3.4.3	Recovery System.....	6
K.3.4.4	Procedures for Contingency Conditions .....	7
K.3.4.5	Procedures for Monitoring Hydraulic Control.....	7
K.3.5	Reporting and Maintenance of Records.....	7

ATTACHMENT L – WELL CONSTRUCTION PROCEDURES

L.1	Introduction.....	2
L.2	Well Construction.....	2
L.2.1	Borehole Drilling .....	2
L.2.2	Open-Borehole Geophysics .....	3
L.2.3	Well Casing Installation .....	3
L.2.4	Filter Pack and Intermediate Seal Installation.....	3
L.2.5	Cementing .....	4
L.2.6	Cased-Hole Geophysics .....	5
L.3	Injection Interval.....	5
L.4	Proposed Changes and Workovers.....	5

FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
MASTER TABLE OF CONTENTS

---

ATTACHMENT M – WELL CONSTRUCTION DETAILS

M.1	Introduction.....	2
M.2	Well Design.....	2
M.2.1	Well Casing .....	2
M.2.2	Casing Centralizers .....	2
M.2.3	Screened Interval.....	2
M.2.4	Annular Seal.....	3
M.2.5	Annular Conductivity Device .....	3

ATTACHMENT N – CHANGES IN INJECTED FLUID

N.1	Introduction.....	2
N.2	Background.....	2
N.3	Changes in Pressure of Injected Fluid.....	3
N.3.1	Groundwater Model.....	3
N.4	Native Fluid Displacement.....	5
N.4.1	Groundwater Model Simulation of Vertical Migration of Injected Fluid.....	5
N.5	Direction of Movement of Injected Fluid .....	6
N.6	References .....	6

ATTACHMENT O – PLANS FOR WELL FAILURES (CONTINGENCY PLAN)

O.1	Introduction.....	2
O.2	Operational Environment .....	3
O.3	Contingency Plan Elements .....	3
O.3.1	Well Failures .....	4
O.3.1.1	Demonstrating Mechanical Integrity: Part I .....	4
O.3.1.2	Demonstrating Mechanical Integrity: Part II.....	5
O.3.1.3	Other Well Failures.....	7
O.3.2	Replacement Wells.....	7
O.3.3	Loss of Hydraulic Control.....	7
O.3.4	Water Quality Exceedances at POC Wells .....	8
O.3.5	Reporting Requirements .....	8
O.3.5.1	Reporting Requirements Related to Mechanical Integrity.....	9
O.3.5.2	Requirements for Recordkeeping and Reporting .....	9
O.3.5.3	24-Hour Reporting.....	9
O.3.5.4	Reporting Requirements for Changes and Workovers .....	10

ATTACHMENT P – MONITORING PROGRAM

P.1	Introduction.....	2
P.2	Injectate Fluid Monitoring.....	2
P.2.1	Background Information .....	2
P.2.2	Monitoring Organic Constituents in Injectate Solutions.....	3
P.2.3	Monitoring Inorganic Constituents in Injectate Solutions.....	3
P.3	Monitoring of Injection Pressure and Flow Rates.....	3
P.4	Demonstration of Mechanical Integrity .....	4
P.5	Groundwater Monitoring .....	4
P.5.1	Groundwater Quality Monitoring.....	4
P.5.2	Hydraulic Control Monitoring.....	4
P.5.3	Annular Conductivity Monitoring.....	5

FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
MASTER TABLE OF CONTENTS

---

P.5.4	Demonstration of Hydraulic Control.....	5
P.5.5	Injectate Solution Monitoring.....	5
P.5.6	Mine Shaft Conductivity Monitoring.....	5
P.6	Manifold Monitoring.....	5
P.7	Reporting and Maintenance of Records.....	5

ATTACHMENT Q – PLUGGING AND ABANDONMENT PLAN

Q.1	Introduction.....	2
Q.1.1	Applicability .....	2
Q.1.2	Objectives.....	2
Q.1.3	Hydrogeologic Setting.....	2
Q.1.4	Overview of PTF Operation.....	3
Q.2	Licenses, Notifications and Approvals.....	3
Q.2.1	Licensed Drillers .....	3
Q.2.2	Abandonment Notification and Authorization .....	3
Q.3	Well and Core Hole Abandonment Procedures .....	4
Q.3.1	Well or Core Hole Preparation.....	4
Q.3.2	Equipment and Materials.....	4
Q.3.3	General Procedure for Sealing Wells and Core Holes.....	5
Q.3.4	Procedures for Special Circumstances.....	5
Q.4	Documentation and Reporting.....	5
Q.4.1	Reporting Responsibilities .....	5
Q.4.2	Reports to ADWR.....	6
Q.4.3	Reports to USEPA .....	6
Q.4.4	Reports to ADEQ .....	6
Q.4.5	Maintenance of Records .....	6

ATTACHMENT R – NECESSARY RESOURCES

R.1	Introduction.....	2
R.1.1	Basis of the Financial Assurance .....	2
R.1.2	Contents of the Financial Assurance .....	2

ATTACHMENT S – AQUIFER EXEMPTION

S.1	Introduction.....	2
S.2	Historical Context.....	2
S.3	Required Criteria for Exempted Aquifers.....	2
S.4	Proposed Aquifer Exemption.....	3
S.5	References .....	3

ATTACHMENT T – EXISTING EPA PERMITS

T.1	Introduction.....	2
T.2	Existing EPA Permits .....	2

ATTACHMENT U – DESCRIPTION OF BUSINESS

U.1	Introduction.....	2
U.2	Description of Business .....	2
U.3	Standard Industrial Classification Code .....	2

**FLORENCE COPPER, INC.**

**UIC PERMIT APPLICATION**

**FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY**

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**ATTACHMENT S – AQUIFER EXEMPTION**

FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
ATTACHMENT S – AQUIFER EXEMPTION

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## **Table of Contents**

Table of Contents .....	1
List of Figures.....	1
List of Exhibits.....	1
S.1      Introduction.....	2
S.2      Historical Context.....	2
S.3      Required Criteria for Exempted Aquifers.....	2
S.4      Proposed Aquifer Exemption.....	3
S.5      References .....	3

## **List of Figures**

- Figure S-1      Lateral Extent of Aquifer Exemption  
Figure S-2      Vertical Extent of Aquifer Exemption Boundary

## **List of Exhibits**

- Exhibit S-1      Aquifer Exemption (May 1, 1997)

## S.1 Introduction

This Attachment has been prepared in support of an application (Application) by Florence Copper, Inc. (Florence Copper) to the United States Environmental Protection Agency (USEPA) for issuance of an Underground Injection Control Class III (Area) Permit (UIC Permit) for the planned Production Test Facility (PTF), to be located at the Florence Copper Project (FCP) in Pinal County, Arizona. This Attachment describes the aquifer exemption requested by Florence Copper in conjunction with the Area of Review (AOR) described in Attachment A of this Application. As described in Attachment T of this Application, a UIC Permit (No. AZ396000001) was granted to BHP Copper for operation of an in-situ copper recovery (ISCR) facility at the FCP property that was inclusive of the currently proposed PTF area. The criteria used to determine the AOR and aquifer exemption boundary under that permit have been applied to the current application, and a PTF-specific AOR has been requested based on an updated groundwater flow model described in Attachment A of this Application. The horizontal extent of the requested aquifer exemption coincides with the horizontal extent of the 500-foot circumscribing AOR around the PTF well field area. The vertical extent of the requested aquifer exemption conforms to criteria included in UIC Permit No. AZ396000001.

## S.2 Historical Context

The USEPA originally issued UIC Permit No. AZ396000001 to BHP Copper Inc. (BHP Copper) on May 1, 1997. When the USEPA issued the UIC Permit, it also granted an “Underground Injection Control Aquifer Exemption for EPA Permit #AZ39600001” (Aquifer Exemption), designating the BHP Copper permitted area as exempt from provisions in the Safe Drinking Water Act as they pertain to protecting underground sources of drinking water (USDWs). The 1997 Aquifer Exemption is included for reference in Exhibit S-1.

UIC Permit No. AZ396000001 was amended on April 26, 2000 to establish permit limits for Alert Levels, Aquifer Quality Limits, and baseline water quality characteristics for Point of Compliance (POC) wells located around the Aquifer Exemption zone. The FCP property was subsequently sold and the permit was transferred from BHP Copper to the new owner in December 2001. None of the requirements of the UIC Permit were changed during the transfer process.

## S.3 Required Criteria for Exempted Aquifers

Criteria for determining whether an aquifer qualifies as an “exempted aquifer” are listed under 40 Code of Federal Regulations (CFR) Sections 144.07 and 146.04. The criteria applicable to the Aquifer Exemption issued to BHP Copper are listed under 40 CFR 146.04(a) and (b). The criteria were evaluated during the USEPA review of BHP Copper’s 1996 Application and resulted in the granting of the Aquifer Exemption in 1997.

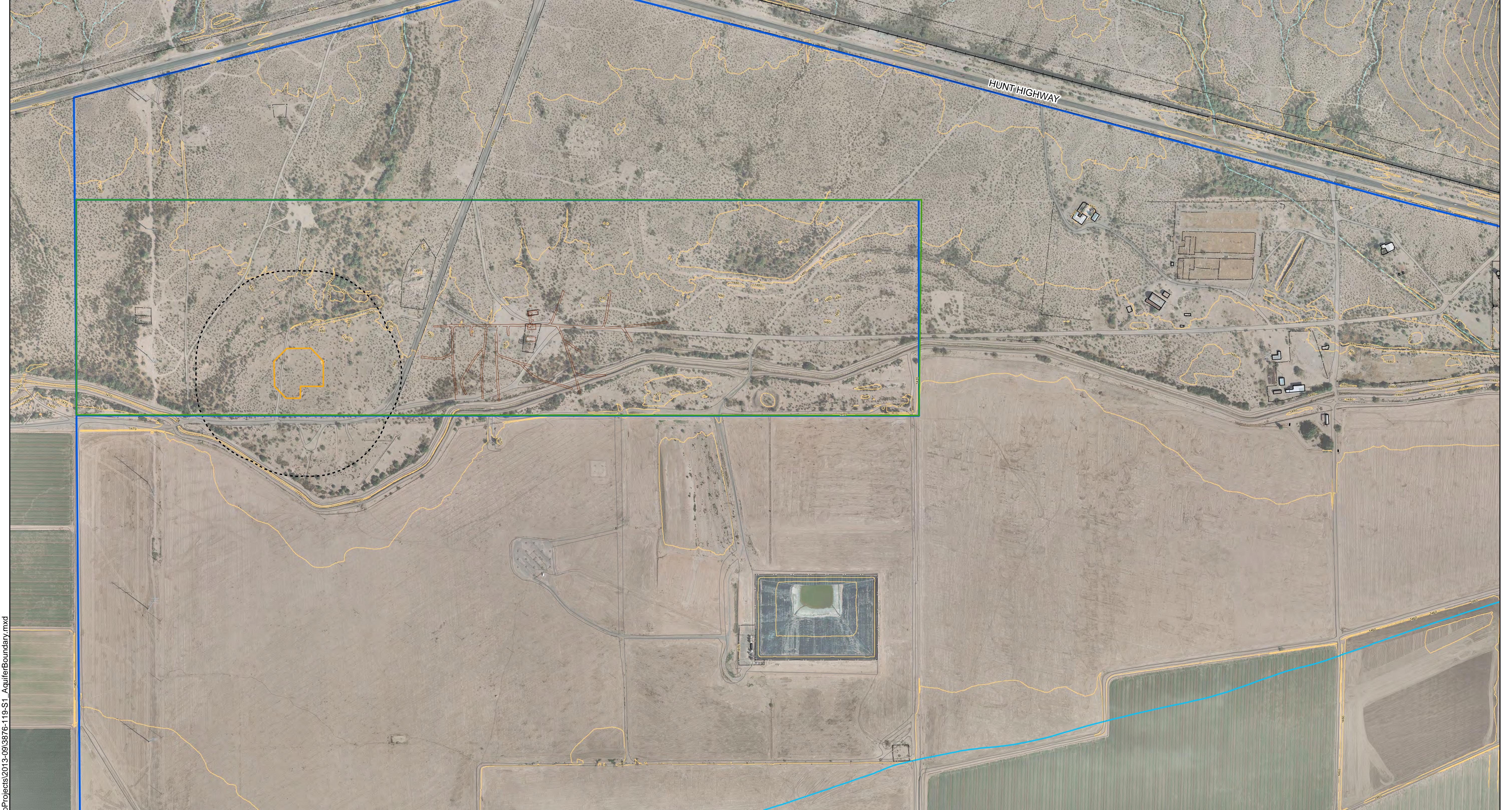
Florence Copper is not aware of any change in aquifer conditions or planned operations that would require a change in the criteria used to determine the Aquifer Exemption area. Florence Copper has recently completed a report entitled “NI 43-101 Florence Copper Project, Technical Report, Pre-Feasibility Study”. The report provides a broad range of information including the aquifer’s potential for economic mineral development as per requirements in 40 CFR Sections 144.07(c)(1) and 146.04(b)(1), and as required for this Attachment. The report provides data regarding the delineation of the injection zone, general information on the mineralogy and geochemistry of the injection zone, the amenability of the in-situ process to recover copper, and a timetable for proposed development.

#### **S.4 Proposed Aquifer Exemption**

The horizontal limits of the proposed aquifer exemption area coincide with the limits of the AOR described in Attachment A of this Application, as shown on Figure A-9. The horizontal limits of the proposed aquifer exemption are shown on Figure S-1. The vertical limits of the proposed aquifer exemption are shown on Figures S-2, D-2, and D-3 of this Application.

#### **S.5 References**

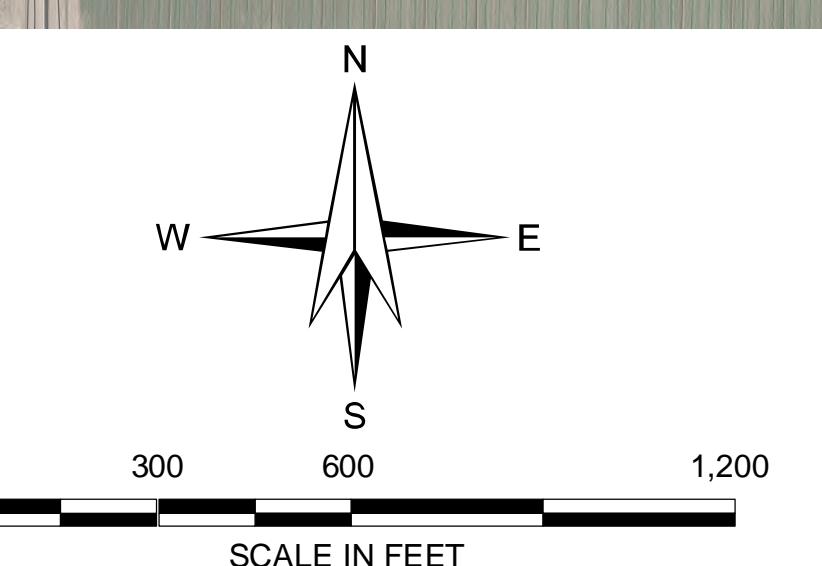
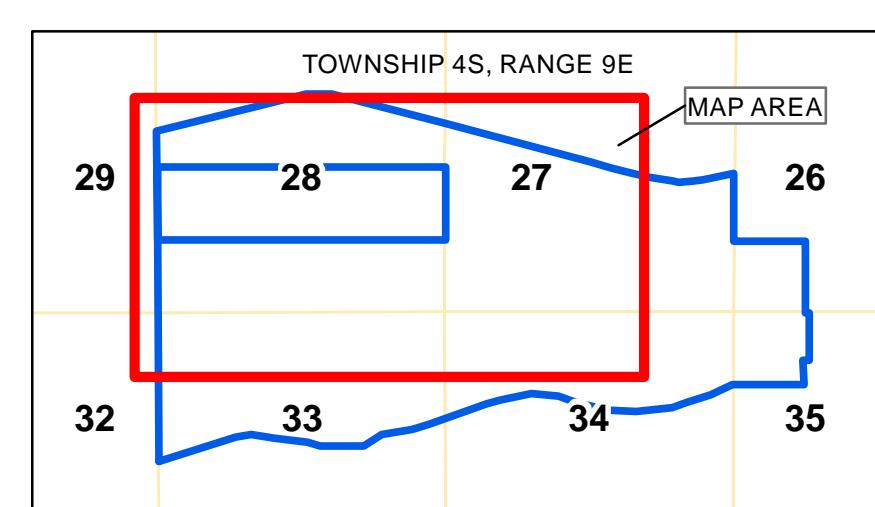
M3 Engineering and Technology Corporation, 2013. NI 43-101 Technical Report Pre-Feasibility Study, Florence, Pinal County, Arizona. March 28.



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#### LEGEND

- CONOCO UNDERGROUND  
MINE WORKINGS
- PTF WELL FIELD AREA
- PROPOSED AQUIFER EXEMPTION  
BOUNDARY
- PROPERTY BOUNDARY
- STATE MINERAL LEASE BOUNDARY
- TOPOGRAPHIC CONTOUR

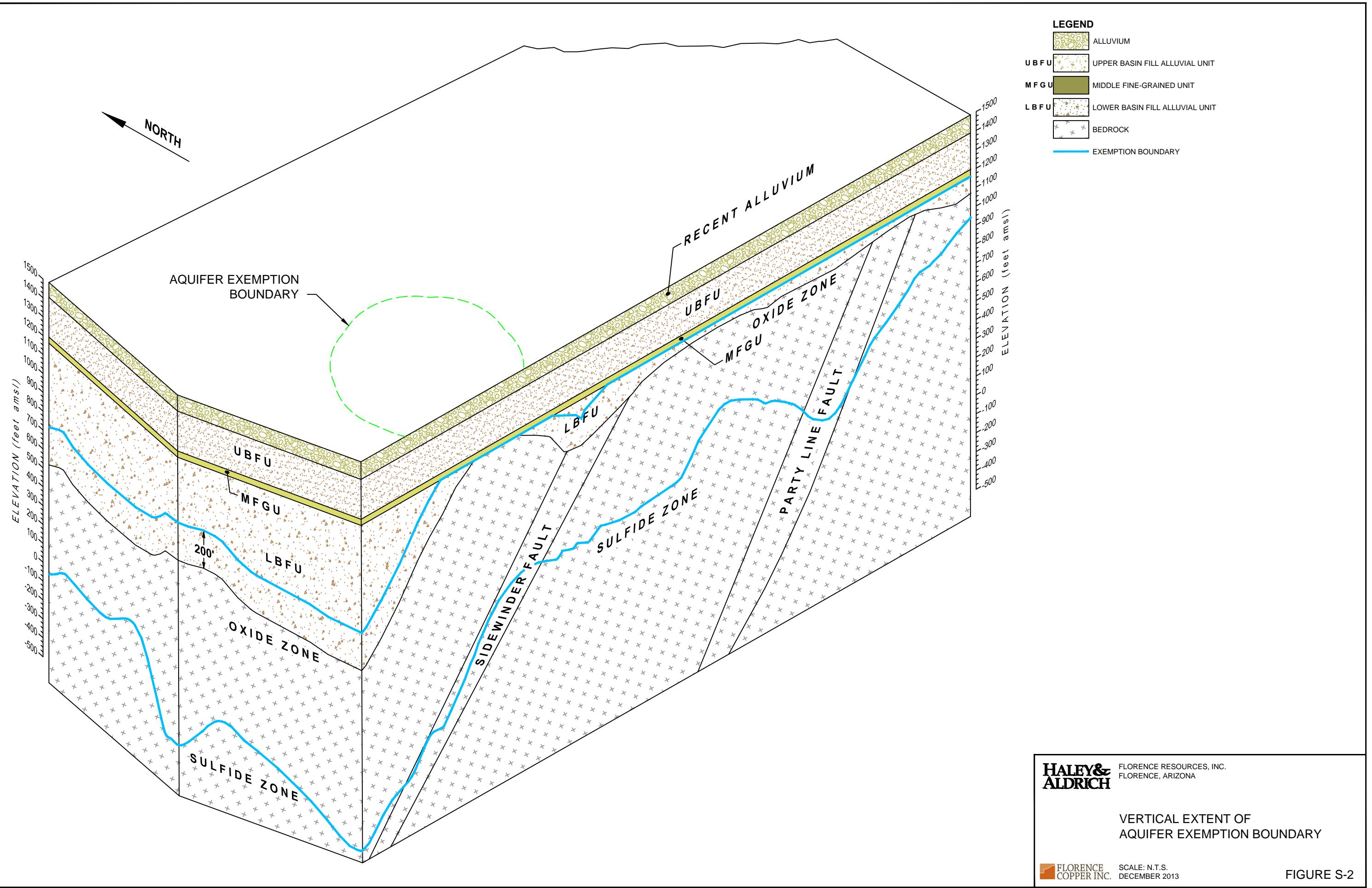


**HALEY & ALDRICH**  
FLORENCE COPPER INC.  
FLORENCE, ARIZONA

PROPOSED EXEMPTION BOUNDARY  
PRODUCTION TEST FACILITY (PTF)

SCALE: AS SHOWN  
SEPTEMBER 2013

FIGURE S-1



FLORENCE COPPER, INC.  
UIC PERMIT APPLICATION  
FLORENCE COPPER PROJECT – PRODUCTION TEST FACILITY  
ATTACHMENT S – AQUIFER EXEMPTION

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**EXHIBIT S-1**  
**AQUIFER EXEMPTION**  
**UIC PERMIT NO. AZ396000001 (MAY 1, 1997)**



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION IX

75 Hawthorne Street

San Francisco, CA 94105-3901

UNDERGROUND INJECTION CONTROL AQUIFER EXEMPTION

FOR

EPA PERMIT #AZ396000001

In compliance with provisions of the Safe Drinking Water Act, as amended, (42 USC 300f-300j-9, commonly known as the SDWA) and attendant regulations incorporated by the U.S. Environmental Protection Agency under Title 40 of the Code of Federal Regulations (CFR), the zone located:

- (1) in the subsurface interval of approximately 400 feet to 1600 feet below ground surface (bgs); and
- (2) below the upper aquifer exemption boundary which is 200 feet above the oxide zone, or the base of the Middle Fine-Grained Unit (MFGU), whichever is further below ground surface; and
- (3) above the lower aquifer exemption boundary which is the base of the reactive interval amenable to copper leach solutions, encompassing the oxide zone, which contains an economical amount of copper, and copper in the sulfide zone that is leachable; and
- (4) laterally within 500 feet of the mine zone boundary delineated in Appendix A of EPA Permit #AZ396000001, and within the line connecting the following coordinate system points:

From a point (point 1) in the southwest of the northwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 748028.6 and easting 646937.7

To a point (point 2) in the southeast of the northwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 748042.1 and easting 648619.5

To a point (point 3) in the southeast of the northwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona

Coordinate system Northing 747656.9 and easting 648617.4

To a point (point 4) in the southeast of the northeast of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 747675.3 and easting 650811.6

To a point (point 5) in the southeast of the northeast of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 747216.3 easting 650662.8

To a point (point 6) in the southeast of the northeast of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 747230.7 and easting 651548.8

To a point (point 7) in the southeast of the southeast of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 745379.4 and easting 651309.7

To a point (point 8) in the southeast of the southeast of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 745369.4 and easting 651019.1

To a point (point 9) in the northeast of the northeast of Section 33,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 743926.7 and easting 650758.8

To a point (point 10) in the northwest of the northeast of Section 33,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 743922.9 and easting 649898.8

To a point (point 11) in the northwest of the northeast of Section 33,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 743543.9 and easting 649897.6

To a point (point 12) in the northwest of the northwest of Section 33,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 743520.7 and easting 647281.7

To a point (point 13) in the southwest of the southwest of Section 28,  
Range 9 East, Township 4 North of the GS & R meridian at Arizona  
Coordinate system Northing 744512.8 and easting 649939.6

To a point (point 14) in the southwest of the southwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 745392.3 and easting 646862.4

To a point (point 15) in the southwest of the southwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 745391.8 and easting 646552.4

To a point (point 16) in the southwest of the northwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 747466.7 and easting 646824.3

To a point (point 17) in the southwest of the northwest of Section 28, Range 9 East, Township 4 North of the GS & R meridian at Arizona Coordinate system Northing 747468.8 and easting 646938.8

is exempted as an underground source of drinking water (USDW).

This aquifer exemption is granted in conjunction with the Class III Underground Injection Control permit issued to BHP Copper, for the injection of an acidic solution for the purpose of copper production at the Florence In-Situ Project, Pinal County, Arizona.

This aquifer exemption has no expiration date.

Signed this 1<sup>st</sup> day of May, 1997.

  
\_\_\_\_\_  
Alexis Strauss, Acting Director  
Water Division, EPA Region 9